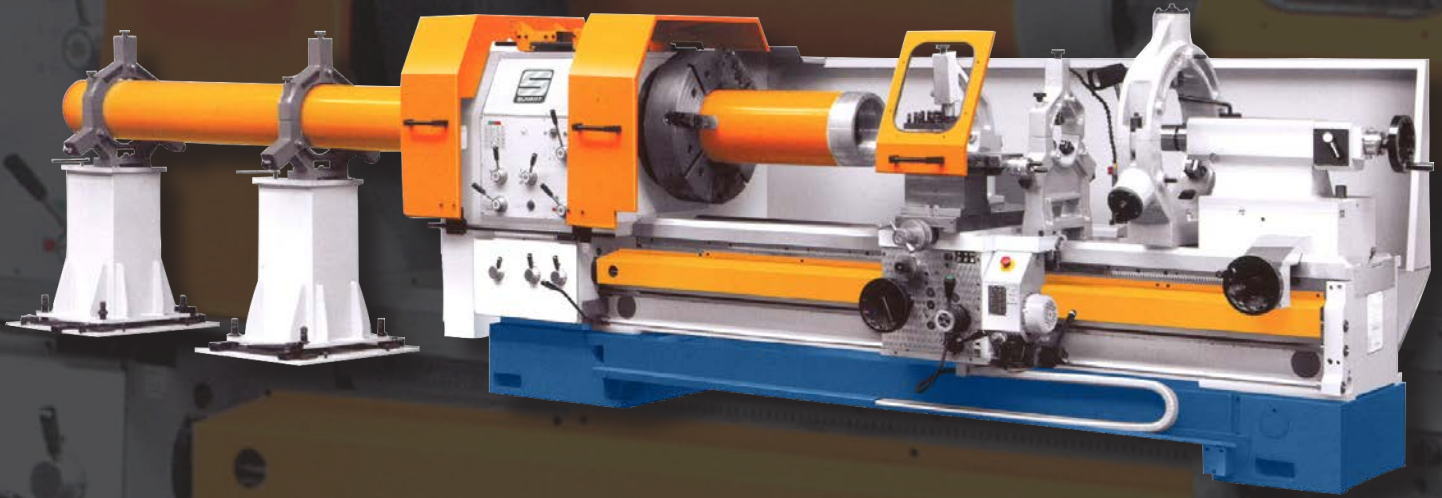


SUMMIT
MACHINE TOOL LLC



EURO HOLLOW SPINDLE OIL COUNTRY LATHES

**10"-12"-14" SPINDLE BORES
60" UP TO 240" CENTERS**

EURO HOLLOW SPINDLE

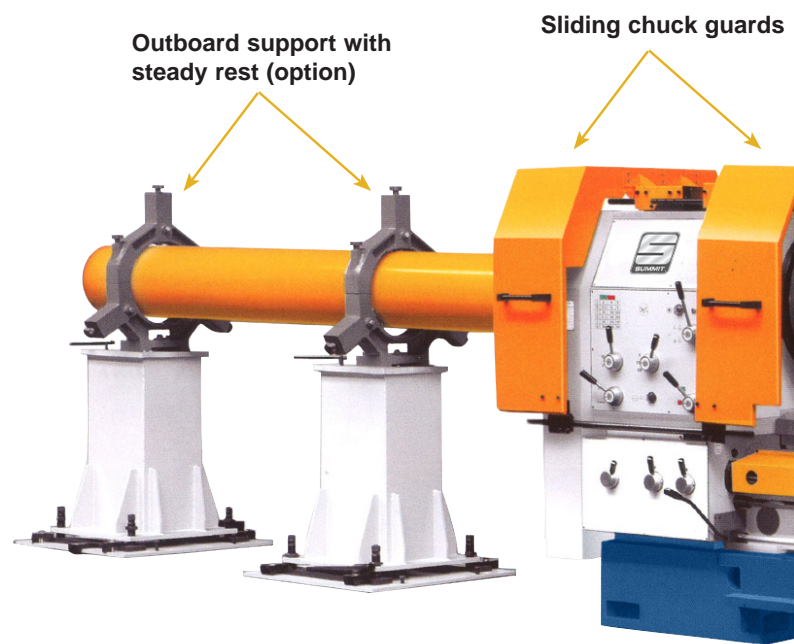
Designed to provide the precision and rugged reliability required for today's demanding applications, we are proud to offer the newly redesigned **Summit® Euro Hollow Spindle Oil Country Lathes**.

The "Oil Country" lathes are available in center distances from 60" to 240" with spindle bores from 10.2" to 14.1" to cover a wide range of work pieces and feature castings that are heavily ribbed for rigidity and vibration dampening. The headstock is designed with straight cut final drive gears to provide quiet and efficient operation through the full range of spindle speeds. The extra wide (22") bed ways are hardened and precision ground to provide high accuracy and long life and the bed is constructed from high-grade alloyed cast iron, normalized and aged to achieve maximum stability. An additional third way is provided on the front of the bed to provide additional support to the carriage to prevent deflection even in the heaviest cuts.

The Euro Hollow Spindle Oil Country lathes also come equipped with a steady rest and follow rest, apron and pendant controls, hardened and precision ground bed ways, and many more included features and accessories.



Heavy Duty Carriage with Air Kick Out Device (option)



Outboard support with steady rest (option)

Sliding chuck guards

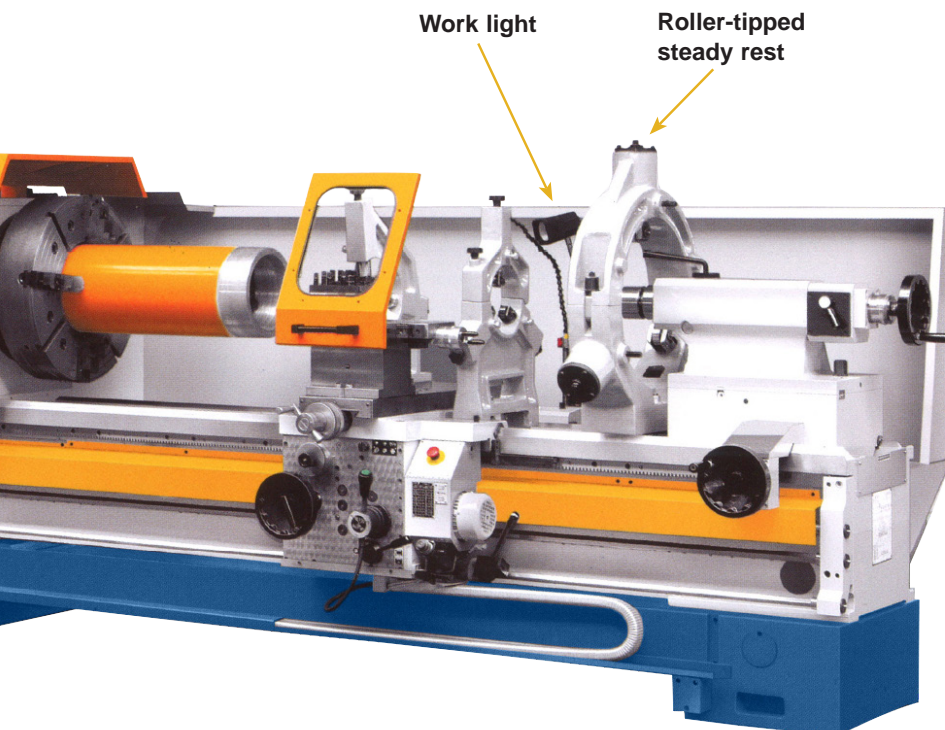
OIL COUNTRY LATHES

Front & Rear 4 Jaw Chuck (option)

- Heavy duty steel body
- Spindle bores up to 14"
- Sliding chuck guards



Extended Length Taper Attachment Included



INCLUDED ACCESSORIES

- Standard Steady Rest (7" to 16.9")
- Follow Rest
- Full-length Splash Guard
- Carriage Stop
- Work Light
- Taper Attachment
- Coolant System
- Thread Dial

STANDARD FEATURES

- Extra Large Thru Holes
- Inch/Metric Threads With Single Switch Lever
- Cuts Most Inch/Metric Threads Without Change Gears
- Hardened & Precision Ground Bed Ways
- 4-way rapid traverse
- Precision (3) Bearing Spindle
- Crossfeed and Threading Safety Interlock
- Feed Reversing At The Apron
- Two speed Tailstock
- Sliding Chuck Guards

OPTIONS

- 32" 4 Jaw Steel Body Big Bore Chuck (14.6")
- 26" 3 Jaw Big Bore Scroll Chuck (15.9")
- Outboard Support With Steady Rest (6.75" - 14")
- Hydraulic Rapid Threading Device
- Quick Change Tool Post
- Digital Readout

DIMENSIONS AND SPECIFICATIONS

EURO HOLLOW SPINDLE OIL COUNTRY LATHES



SPECIFICATIONS	MODELS		
	32-10	32-12	39-14
CAPACITIES	INCH / METRIC	INCH / METRIC	INCH / METRIC
Swing over bed	31.5" / 800mm		39.5" / 1000mm
Swing over cross slide	22" / 560mm		29.9" / 760mm
WORKPIECE WEIGHTS			
At the headstock		1,100 lbs. / 500 kg	
Between centers		5,000 lbs. / 2,270 kg	
Between centers with one steady rest		7,500 lbs. / 3,400 kg	
With 2 outboard support stands and 1 steady rest		6,600 lbs. / 3,000 kg	
HEADSTOCK			
Spindle bore	10.2"	12.4"	14.1"
Spindle nose	A2-20	A2-20	A2-20
Spindle speeds: (number) range	(12) 10 - 480RPM	(12) 10 - 480RPM	(12) 9.6 - 460RPM
CARRIAGE			
Cross slide travel	16.1" / 410 mm		19.8" / 540 mm
Compound rest travel	5.9" / 150 mm		5.9" / 150 mm
Bed width	22" / 560 mm		22" / 560 mm
Leadscrew	2 TPI		2 TPI
GEARBOX			
Longitudinal feeds: (no.) range		(152) .00185 - .5568 IPR	
Cross feeds: (no.) range		(152) .0009 - .2784 IPR	
Threads per inch: (no.) range		(76) 1/5 - 60 TPI	
Metric threads: (no.) range		(48) .5 - 150	
TAILSTOCK			
Quill diameter		4.1" / 125mm	
Quill travel		8.8" / 300 mm	
Quill taper		MT 6	
MISCELLANEOUS			
Steady rest		7" - 16.9" / 180 - 430 mm	
Main power motor	20 HP / 15 kw	20 HP / 15 kw	30 HP / 18.5 kw
DIMENSIONS & WEIGHTS (LxWxH) BASED ON 39-14 MODEL			
60" centers	127" x 64" x 85"	3225 x 1625 x 2160mm	14,020 lbs / 6,373 kg
80" centers	147" x 64" x 85"	3735 x 1625 x 2160mm	14,520 lbs / 6,600 kg
120" centers	207" x 64" x 85"	5260 x 1625 x 2160mm	15,796 lbs / 7,180 kg
160" centers	252" x 64" x 85"	6400 x 1625 x 2160mm	16,786 lbs / 7,630 kg
200" centers	292" x 64" x 85"	7415 x 1625 x 2160mm	18,062 lbs / 8,210 kg
240" centers	332" x 64" x 85"	8435 x 1625 x 2160mm	19,052 lbs / 8,660 kg

WARRANTY: A copy of Summit Machine Tool LLC's standard written warranty is attached to each Summit Machine. Call or write to Summit for a copy or for further information concerning Summit's standard warranty. All purchases are subject to Summit's standard written warranty. Specifications are subject to change without notice.

POINT OF OPERATION GUARDING is the responsibility of the end user. For information contact your local OSHA office.

03/2023

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FOR MORE INFORMATION CALL 1-800-654-3262

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